



**NOTES**

1. DOOR LEAVES 200mm THICK STEEL CONSTRUCTION WITH PERFORATED METAL EDGES.
2. DOOR JAMBS & HEAD FROM 3mm GALV. SILL 2.5mm THICK 304 STAINLESS STEEL.
3. HINGES – NAP SILENTFLO ADJUSTABLE LIGHT DUTY BALL BEARING HINGES (2 OFF)
4. FINISH – FACTORY PRIME PAINT 20 um DFT ROZC. FIT 13mm x 3mm FELT STRIPS AFTER PAINTING ON SITE (BY OTHERS). DO NOT FILL PERF. HOLES WITH PAINT. DO NOT SPRAY PAINT PERF. METAL EDGES (USE BRUSH ONLY)
5. HARDWARE – PLUS DELETE AS NECESSARY  
HINGES (SPECIAL BALL BEARING TYPE BOLTED TO FRONT FACE)  
LOCKWOOD LATCH (SPECIAL SPRAYED FACE)  
DEADLOCKING  
HANDLES  
SPINDLE  
LOCKING CYLINDER  
TURN KNOB  
DOOR CLOSER  
PULL HANDLES  
HARDWARE FINISH –

| REQ'D            | NOT REQ'D | NONE |
|------------------|-----------|------|
| FRONT FACE       | REV. FACE | NONE |
| REAR FACE        | REV. FACE | NONE |
| SPINDLE          | REV. FACE | NONE |
| LOCKING CYLINDER | REV. FACE | NONE |
| TURN KNOB        | REV. FACE | NONE |
| DOOR CLOSER      | REV. FACE | NONE |
| PULL HANDLES     | REV. FACE | NONE |
| HARDWARE FINISH  | REV. FACE | NONE |

| STANDARD MATERIAL SCHEDULE |       |      |
|----------------------------|-------|------|
| ITEM                       | GALV. | M.S. |
| FRAME                      | ✓     | S.S. |
| LEAF CHANNEL               | ✓     |      |
| LEAF SKIN                  | ✓     |      |
| PERF. METAL                | ✓     | SILL |
| SILL                       |       | ✓    |
| STIFFENERS                 | ✓     |      |

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**200mm STC50 DYNA DOOR**  
Single Leaf Clockwise Opening  
1000W x 2100H Nominal Leaf

|               |                      |             |
|---------------|----------------------|-------------|
| Drawn: SW     | Scale: NTS           | Drawing No: |
| Date: 21/9/10 | Original Size: A3    |             |
| Checked: AC   | File Ref: DoorCA.dwg |             |
| Date: 21/9/10 | Revision: B          |             |