



InoxSabiana 50 Flues

Stainless Steel Double Wall



ISO 9001 - Cert. n° 0545/4
Unit heaters
Radiant panels
Fan coils
Air handling units
Flues



SABIANA
ENVIRONMENTAL COMFORT

Double Wall, Stainless Steel Flues InoxSabiana 50



The InoxSabiana 50 is the result of innovative development based on [over 10 years experience](#) in insulated flues, and aims to produce a high quality, versatile and easy-to-install product.

The choice of the raw materials, cutting-edge constructional technology and the detail paid to every single accessory place the product at the top end of the market, in line with the high quality standards of all Sabiana products.

The InoxSabiana 50 series includes [6 different diameters \(from 350 to 600 mm\)](#) and a complete series of accessories to satisfy all installation requirements.

The InoxSabiana 50 flues adapt perfectly to the new high-efficiency boilers, with very low flue outlet temperatures and high CO₂ content, thanks to the following fundamental characteristics:

- [low thermal inertia](#), rapid stabilisation of the flue gas temperature;
- [high thermal resistance](#) of the walls, so as to increase the draught of the flue and maintain the flue gas temperature at high levels;
- [high corrosion resistance](#), due to the quality of the steel used, and the type of welding;
- [low internal static](#), so as to minimise the inside pressure drop.

- **AISI 316 L stainless steel inner wall**
(austenitic stainless steel 18/10 with low carbon content, grade UNI X 2, CrNiMo 1712).
Thickness: 0,5 mm.
Properties: high resistance to intergranular corrosion and particularly aggressive products.
 - **AISI 304 stainless steel outer wall**
(austenitic stainless steel 18/10, grade UNI X 5, CrNi 1810).
Thickness: 0,5 mm.
Properties: good resistance to corrosion in air and water. Upon request, the InoxSabiana 50R version is available, with annealed DHP copper 99.9 outer wall, nominal thickness 0.6 mm.
 - **Rock wool insulation** with basaltic composition, minimum density 90 kg/m³, thickness 50 mm.
Properties: the rock wool used is chemically neutral, is not hydrophilic nor hygroscopic, nor has a capillary action. It is free of asbestos and crystalline silica, has low conductivity values. The rock fibres making up the insulation can withstand temperatures exceeding 1000°C.
- The insulation is classified as incombustible by the French standard MO-CSTB n°92.34624-3.
- **Longitudinal microplasma welding** on both the inner and outer wall, in each element.
 - **All the non-insulated elements in the Sabiana InoxSabiana 50 series are made from AISI 304 stainless steel** (storm collar and adjustable flashing are made in aluminium). The screws supplied are in stainless steel.
 - **All the non-insulated elements in the Sabiana InoxSabiana 50R series are made from annealed DHP copper 99.9, and suitably thick.** The screws supplied are in copper-plated stainless steel.
 - **Minimum thermal bridge** between the inner and outer pipe, due to the adoption of an innovative fastening system.
 - **Special design of the inner wall** so as to allow free expansion according to the flue gas temperature.





Welded element



Insulating sleeve



Microplasma welding process



The Sabiana InoxSabiana 50 and 50R series bear the CE mark, according to the European standard EN 1856-1, with the following designations:

T450-N1-D-V2-L50050-O50

T450-N1-D-V2-L50050-G75

ISO 9001 - Cert. n° 0545/4
 Unit heaters
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 Flues

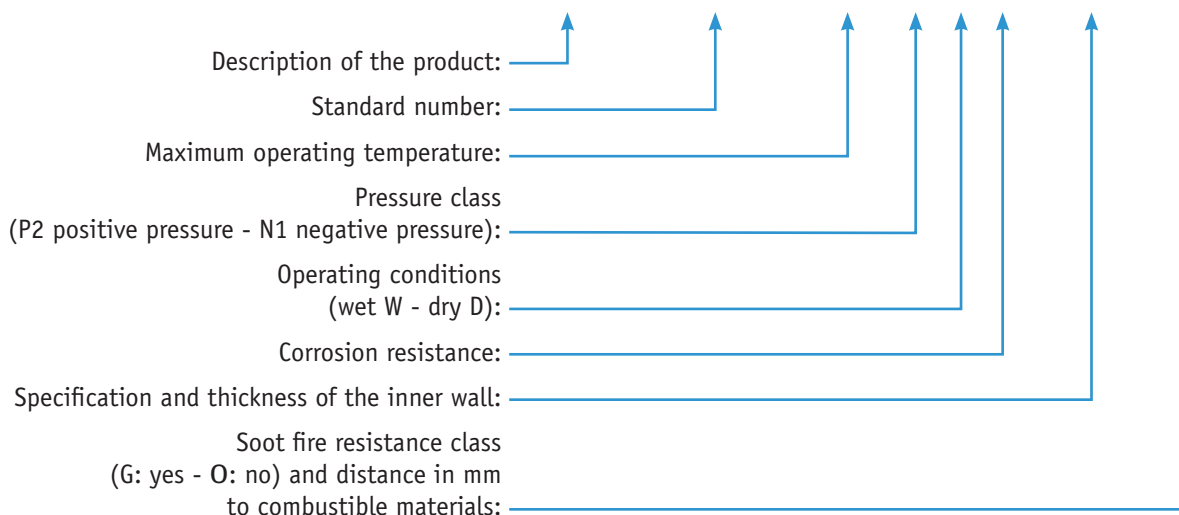


Sabiana operates under an ISO 9001 certified Quality System.

Designation of the product according to the EN 1856-1 standard

InoxSabiana 50/50R system chimney EN1856-1 T450-N1-D-V2-L50050-050

InoxSabiana 50/50R system chimney EN1856-1 T450-N1-D-V2-L50050-G75



General characteristics

Element locking bands.

Possibility to turn each element 360° while maintaining the tightness characteristics unaltered.

Universal double wall product for the construction of chimneys and flues

Features:

- Rapid installation;
- No thermal bridge between the inner wall and outer wall;
- Compact overall dimensions;
- Perfect mechanical resistance, guaranteed by the locking band.

Summary table

Inside diameters	mm	350	400	450	500	550	600
Outside diameters	mm	450	500	550	600	650	700
Weight per linear metre, InoxSabiana 50	kg/m	17.5	19.5	22	24	26	28
Weight per linear metre, InoxSabiana 50R	kg/m	19.5	22	24.5	26.5	29	31.5
Inner wall	AISI 316L steel, 2B finish, nominal thickness 0.5 mm						
Rock wool insulation	50 mm thick - Min. density 90 kg/m ³ - Tol. 0 + 30%						
InoxSabiana 50 outer wall	AISI 304 steel, BA finish, nominal thickness 0.5 mm						
InoxSabiana 50R outer wall	Annealed DHP copper 99.9, nominal thickness 0.6 mm						
Pressure class	N1 (40 Pa) negative pressure operation						
Max temperature of the flue gas	°C	450					
Thermal resistance of the wall R at 200°C	m ² K/W	0.74	0.75	0.76	0.77	0.77	0.78
Minimum distance to combustible materials class O (flue serving a boiler on liquid or gas fuel)	mm	50					
Minimum distance to combustible materials class G (flue serving a boiler on solid fuel)	mm	75					
Average roughness value for the straight length	According to EN 13384-1 : 2002						
Flow resistance coefficient of the insulated components	According to EN 13384-1 : 2002						
Metric screws and bolts	Stainless steel						

The Sabiana InoxSabiana 50 series features many components for supporting and securing the flues to the wall (the flue is not self-supporting).

Each insulated element has a male and a female joint. On the outer pipe the male end must be installed upwards.

Each insulated element shows the direction of flue gas flow (direction of installation), either by a label.

The maximum distances shown in the following illustrations must be observed for all support and fastening elements.

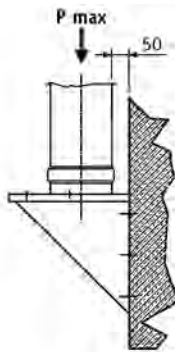
All joints must be secured by applying the special locking band.

The adjustable flashing, together with the storm collar, allows suitable protection against bad weather where the flue passes through a roof.

Various cowls can be used to adapt the flue to the different environmental and installation conditions.

The minimum distance between the flue and combustible material is 50 mm for class O50, and 75mm for class G75 (see page 5).

If the flue passes through an intermediate floor or ceiling, the base support plate described in this catalogue must be used, with a minimum opening of at least 50 or 75 mm (depending on the class) between the outer wall and any combustible materials.



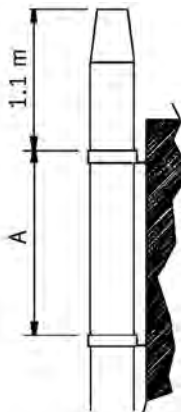
IDENTIFICATION	CODE
Wall support	0017651 ÷ 0017656

Maximum load capacity allowed for the InoxSabiana 50 wall support

Flue Ø	350	400	450	500	550	600
Max. load capacity P (kg)	175	175	176	168	156	140
Max. load capacity (m)	10	9	8	7	6	5

Maximum load capacity allowed for the InoxSabiana 50R wall support

Flue Ø	350	400	450	500	550	600
Max. load capacity P (kg)	156	154	147	120	104	112
Max. load capacity (m)	8	7	6	5	4	4

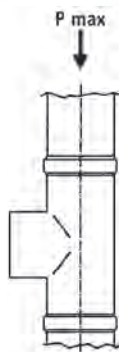


IDENTIFICATION	CODE
Wall band	0017641 ÷ 0017646

Maximum distance between two InoxSabiana 50 wall bands: **A = 3 m**

Maximum distance between two InoxSabiana 50R wall bands: **A = 2 m**

Max. self-supporting length InoxSabiana 50/50R: **1.1 m**



IDENTIFICATION	CODE
90° equal tee	0017551 ÷ 0017556

Maximum load capacity allowed for the InoxSabiana 50 90° equal tee

Flue Ø	350	400	450	500	550	600
Max. load capacity P (kg)	140	136	132	120	104	84
Max. load capacity (m)	8	7	6	5	4	3

Maximum load capacity allowed for the InoxSabiana 50R 90° equal tee

Flue Ø	350	400	450	500	550	600
Max. load capacity P (kg)	117	110	98	79.5	87	63
Max. load capacity (m)	6	5	4	3	3	2

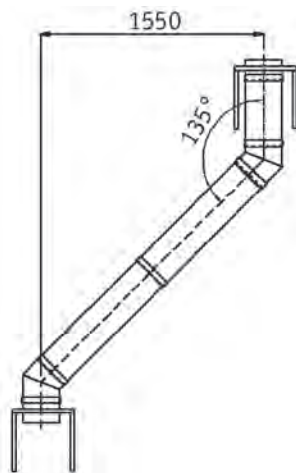


Maximum traction resistance of the InoxSabiana 50 elements

Flue Ø	350	400	450	500	550	600
Max. traction resistance T (kg)	140	140	150	150	160	160

Maximum traction resistance of the InoxSabiana 50R elements

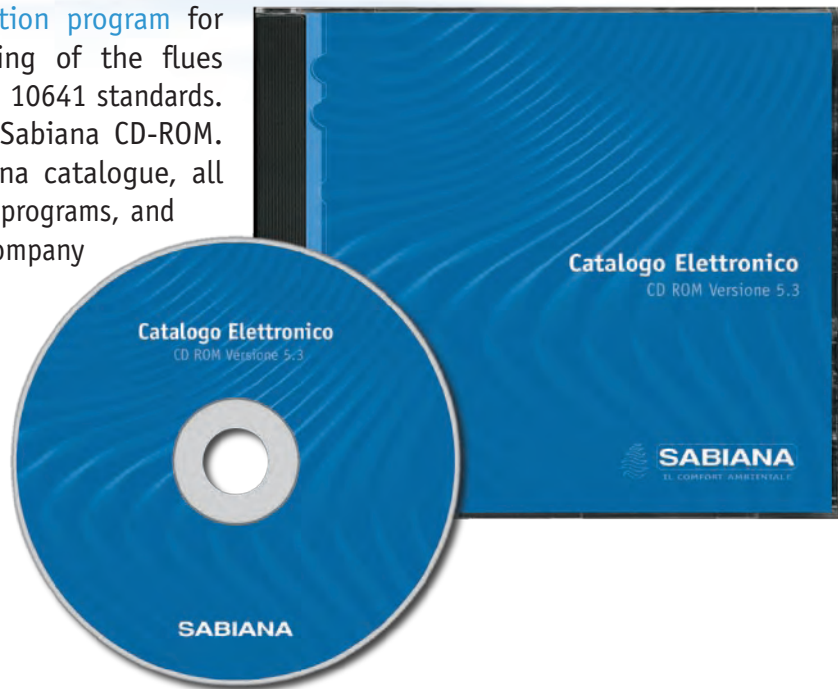
Flue Ø	350	400	450	500	550	600
Max. traction resistance T (kg)	60	60	70	70	80	80



Maximum deviation allowed for InoxSabiana 50/50R:

- angle up to 45°;
- maximum offset 1550 mm.

Sabiana has developed a calculation program for specifiers that helps in the sizing of the flues according to the UNI 9615 and UNI 10641 standards. The program is available on the Sabiana CD-ROM. The CD contains the entire Sabiana catalogue, all the specially developed calculation programs, and numerous interesting facts on the company and its products.



For the development of the system chimney, the designer and the installer must refer to the following standards:

UNI EN 13384-1

Chimneys - Thermal and dynamic fluid calculation methods.
Part 1: Chimneys serving one appliance.

UNI EN 1856-1

Chimneys - Requirements for metal chimneys.
Part 1: System chimney products.

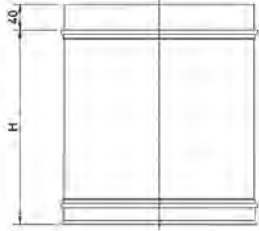
UNI EN 1443

Chimneys - General requirements.

UNI EN 1859

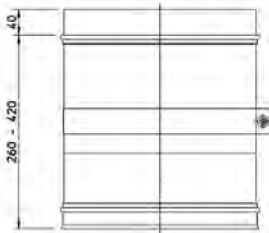
Chimneys - Test methods.

Straight length



		Length H = 205		Length H = 455		Length H = 955	
ID	OD	Code	Weight (kg)	Code	Weight (kg)	Code	Weight (kg)
350	451	0017521	9.5	0017511	12	0017501	17
400	501	0017522	11	0017512	14.5	0017502	19
450	551	0017523	12	0017513	15	0017503	21
500	601	0017524	13	0017514	16.5	0017504	23
550	651	0017525	14	0017515	18	0017505	25
600	701	0017526	15.5	0017516	19.5	0017506	27

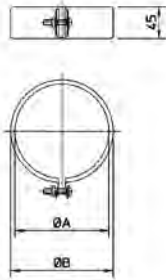
Adjustable length



		Length H = 260-420	
ID	OD	Code	Weight (kg)
350	451	0017531	8
400	501	0017532	9
450	551	0017533	10
500	601	0017534	11
550	651	0017535	12
600	701	0017536	13

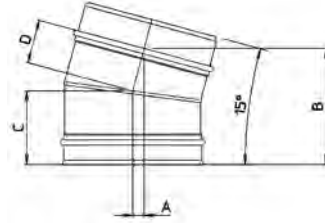
- Not load-bearing, only use in sub-horizontal sections.
- After having established the required length, cut the rock wool to size and secure the sliding parts.

Locking band



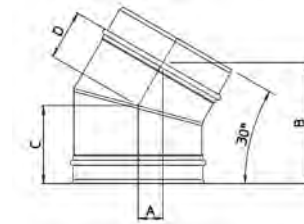
Flue ID	ØA	ØB	Code
350	454	465	0017621
400	504	515	0017622
450	554	565	0017623
500	604	615	0017624
550	654	665	0017625
600	704	715	0017626

15° elbow



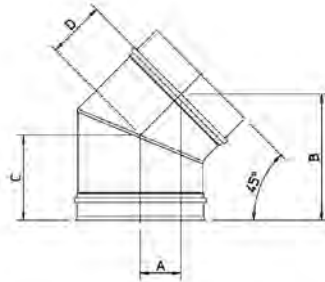
ID	OD	A	B	C	D	Code	Weight (kg)
350	451	19.5	189	116	76	0017721	4
400	501	20.5	195	119	79	0017722	4.5
450	551	21	202	122	82.5	0017723	5
500	601	22	208	125.5	85.5	0017724	6
550	651	23	214.5	129	89	0017725	6.5
600	701	24	221	132	92	0017726	7

30° elbow



ID	OD	A	B	C	D	Code	Weight (kg)
350	451	53	238.5	146.5	106.5	0017731	5
400	501	56.5	251	153	113	0017732	6
450	551	60	263.5	160	120	0017733	7
500	601	63	276	166.5	126.5	0017734	8
550	651	66.5	288.5	173	133	0017735	9
600	701	70	301	180	140	0017736	10

45° elbow

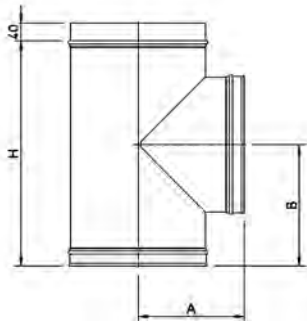


ID	OD	A	B	C	D	Code	Weight (kg)
350	451	98.5	278	180	139.5	0017541	6
400	501	106	295.5	190	150	0017542	7.5
450	551	113	313	200	160	0017543	8.5
500	601	120.5	331	210.5	170.5	0017544	10
550	651	128	348.5	221	181	0017545	11.5
600	701	135	366.5	231	191	0017546	13

The measurements are expressed in mm Add "ZR" at the end of the code for InoxSabiana 50R (ex. 0017521ZR) and increase the weight of 15%.

90° tee

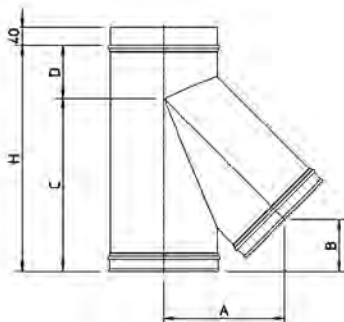
- See page 7 for load capacity.



ID	OD	A	B	H	Code	Weight (kg)
350	451	311	345	660	0017551	15.5
400	501	336	345	660	0017552	17
450	551	361	395	760	0017553	19
500	601	386	395	760	0017554	20.5
550	651	411	445	860	0017555	22.5
600	701	436	445	860	0017556	24

135° tee

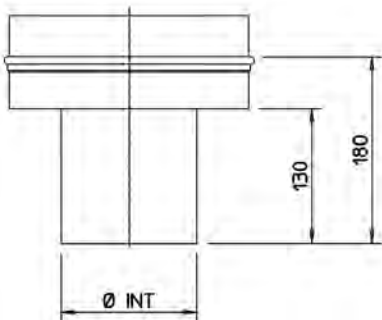
- Not load-bearing.



ID	OD	A	B	C	D	H	Code	Weight (kg)
350	451	455	215	670.5	179.5	855	0017561	22
400	501	498	197	695.5	154.5	855	0017562	25.5
450	551	541	229	770.5	179.5	955	0017563	30
500	601	584	262	845.5	204.5	1055	0017564	34.5
550	651	626	294	920.5	229.5	1155	0017565	40
600	701	669	276	945.5	204.5	1155	0017566	44

Boiler adaptor

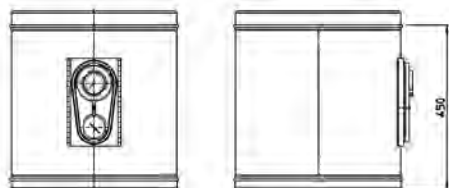
- On request it's possible to change the inner diameter.



ID	OD	Code	Weight (kg)
350	451	0017661	2.4
400	501	0017662	2.7
450	551	0017663	3
500	601	0017664	3.3
550	651	0017665	3.6
600	701	0017666	3.9

Flue gas inspection length

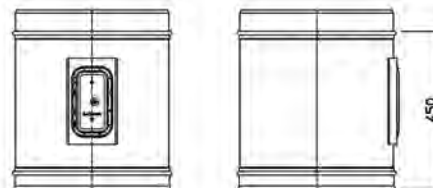
- To be installed in the vertical sections above a 90° tee or a 135° tee and at a distance of at least 3 times the ID of the chimney.
- Also to be installed in the sub-horizontal sections where required by the legislation in force.
- Supplied complete with thermometer.



ID	ID	Code	Weight (kg)
350	451	0017571	9.5
400	501	0017572	10.5
450	551	0017573	11.5
500	601	0017574	12.5
550	651	0017575	13.5
600	701	0017576	14.5

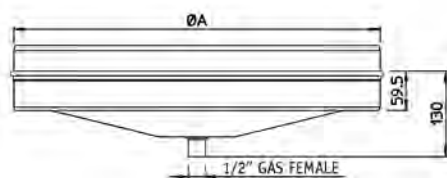
Inspection length

- To be installed every 10 m of connection in the sub-horizontal sections and in the other cases where required by the legislation in force.
- Can be used, together with the condensate collection cap, as a collection chamber for unburned residues in gas-fired systems.



ID	OD	Code	Weight (kg)
350	451	0017581	9.5
400	501	0017582	10.5
450	551	0017583	11.5
500	601	0017584	12.5
550	651	0017585	13.5
600	701	0017586	14.5

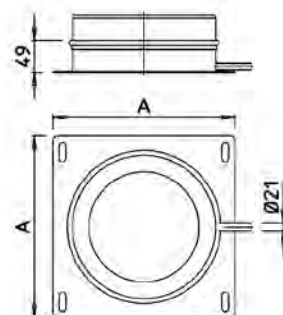
Condensate collector



Flue ID	ØA	Code
350	451	0017611
400	501	0017612
450	551	0017613
500	601	0017614
550	651	0017615
600	701	0017616

Base plate with side condensate drain

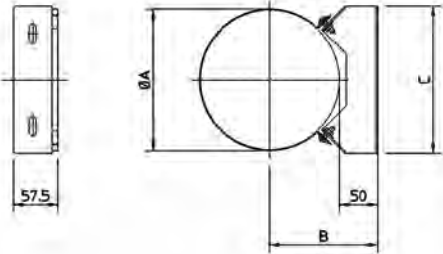
- Element to be installed at the bottom of the chimney to support the flue when this is rested on a base or a pair of shelves. Fitted with stainless steel condensate drain.



ID	OD	A	Code	Weight (kg)
350	451	550	0017741	10
400	501	600	0017742	11.5
450	551	650	0017743	13
500	601	700	0017744	14.5
550	651	750	0017745	16
600	701	800	0017746	18

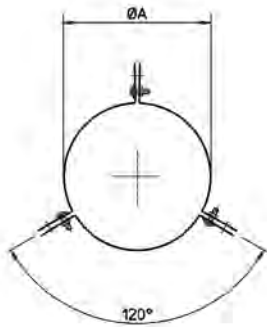
Wall band

- To be installed every 3 m.
- Ensures lateral stability against the action of the wind.



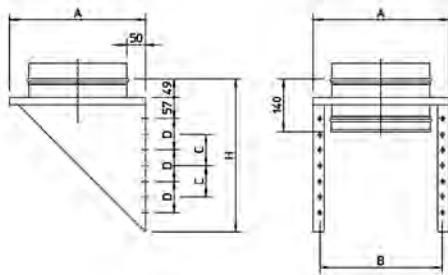
Flue ID	ØA	B	C	Code
350	454	275	385	0017641
400	504	300	420	0017642
450	554	325	455	0017643
500	604	350	490	0017644
550	654	375	525	0017645
600	704	400	560	0017646

Bracing bracket



Flue ID	ØA	Code
350	454	0017631
400	504	0017632
450	554	0017633
500	604	0017634
550	654	0017635
600	704	0017636

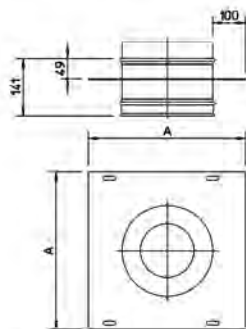
Wall support



ID	OD	A	B	C	D	H	Code
350	451	551	497	175	-	597	0017651
400	501	601	547	200	-	647	0017652
450	551	651	597	225	-	697	0017653
500	601	701	647	-	175	747	0017654
550	651	751	697	-	190	797	0017655
600	701	801	747	-	205	847	0017656

Base support plate

- Used for the connection of a brick collection chamber for unburned residues to the first module in the chimney.



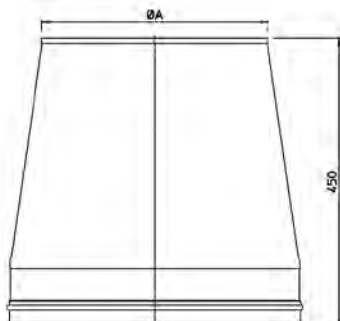
ID	OD	A	Code	Weight (kg)
350	451	650	0017671	10
400	501	700	0017672	11.5
450	551	750	0017673	13
500	601	800	0017674	14.5
550	651	850	0017675	16
600	701	900	0017676	18

The measurements are expressed in mm

Add "ZR" at the end of the code for InoxSabiana 50R (ex. 0017521ZR) and increase the weight of 15%.

Top stub

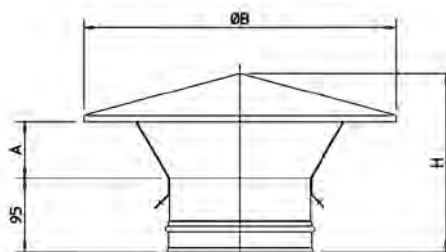
- Only used when the bottom of the chimney is installed with a 90° tee or a 135° tee.



ID	OD	ØA	Code
350	451	353	0017701
400	501	403	0017702
450	551	453	0017703
500	601	503	0017704
550	651	553	0017705
600	701	603	0017706

Terminal with cover

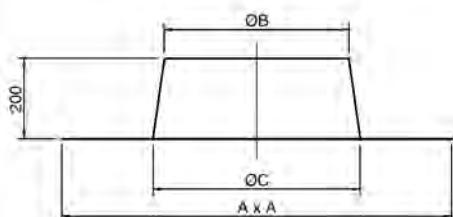
- Includes brackets for fixing rods.



ID	OD	A	ØB	H	Code
350	451	150	650	320	0017711
400	501	150	700	325	0017712
450	551	150	750	331	0017713
500	601	160	820	348	0017714
550	651	180	900	377	0017715
600	701	190	970	394	0017716

Adjustable flashing

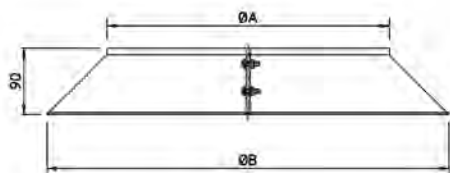
- Material: aluminium.
- Should be used together with the storm collar.



Flue ID	A	ØB	ØC	Code
350	820	410	480	0017681
400	870	435	530	0017682
450	920	460	580	0017683
500	970	485	630	0017684
550	1020	510	680	0017685
600	1070	535	730	0017686

Storm collar

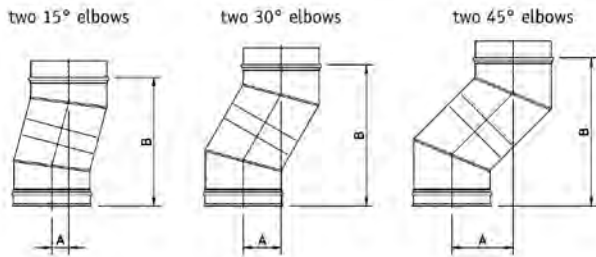
- Material: aluminium.



Flue ID	ØA	ØB	Code
350	452	610	0017691
400	502	660	0017692
450	552	710	0017693
500	602	760	0017694
550	652	810	0017695
600	702	860	0017696

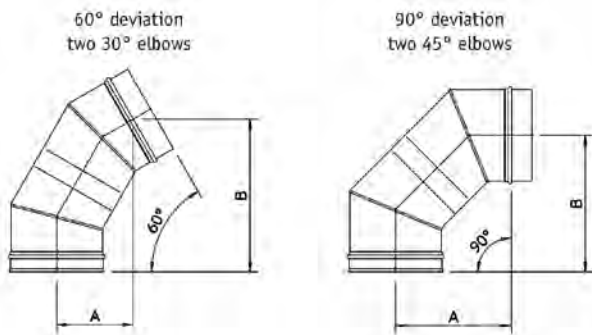
The measurements are expressed in mm Add "ZR" at the end of the code for InoxSabiana 50R (ex. 0017521ZR) and increase the weight of 15%.

Offset



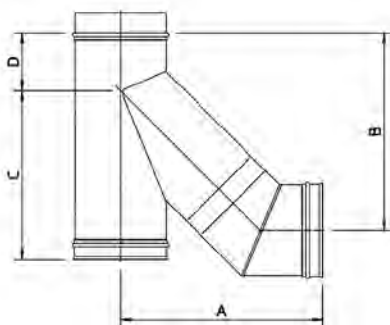
ID	two 15° elbows		two 30° elbows		two 45° elbows	
	A	B	A	B	A	B
350	49.5	376	126.5	472	225.4	544
400	51	389	133	497	240	579.5
450	53	402	140	522	255	615
500	54.5	415	146.5	547	269.5	650.5
550	56.5	428	153	572	284	686
600	58	440.5	160	597	299	721

Deviations



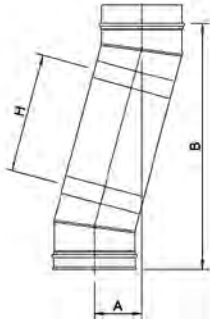
ID	60° deviation two 30° elbows		90° deviation two 45° elbows	
	A	B	A	B
350	218.5	418.5	365	405
400	231	440	390	430
450	243.5	462	415	455
500	256	483.5	440	480
550	268.5	505	465	505
600	281	526.5	490	530

Coupling 135° tee with 45° elbow



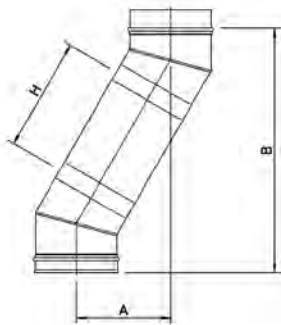
ID	Coupling 135° tee with 45° elbow			
	A	B	C	D
350	734	759	670.5	179.5
400	794	759	695.5	154.5
450	854	834	770.5	179.5
500	915	909	845.5	204.5
550	975	984	920.5	229.5
600	1035	1009	945.5	204.5

Offset with two 15° elbows and one straight length



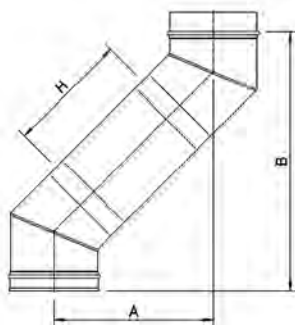
ID	two 15° elbows +					
	Straight length H = 205		Straight length H = 455		Straight length H = 955	
	A	B	A	B	A	B
350	102.5	574	167.5	815.5	296.5	1298.5
400	104.5	587	169	828.5	298.5	1311.5
450	106	600	170.5	841.5	300	1324.5
500	107.5	613	172.5	854.5	302	1337.5
550	109.5	626	174	867.5	303.5	1350.5
600	111	638.5	176	880	305	1363

Offset with two 30° elbows and one straight length



ID	two 30° elbows +					
	Straight length H = 205		Straight length H = 455		Straight length H = 955	
	A	B	A	B	A	B
350	229	946.5	354	866	604	1299
400	235.5	674.5	360.5	891	610.5	1324
450	242.5	699.5	367.5	916	617.5	1349
500	249	724.5	374	941	624	1374
550	255.5	749.5	380.5	966	630.5	1399
600	262.5	774.5	387.5	991	637.5	1424

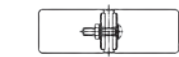
Offset with two 45° elbows and one straight length



ID	two 45° elbows +					
	Straight length H = 205		Straight length H = 455		Straight length H = 955	
	A	B	A	B	A	B
350	370	689	547	866	901	1219
400	385	724	562	901	915	1255
450	400	760	576	937	930	1290
500	414	795	591	972	945	1325
550	429	831	606	1007	959	1361
600	444	866	620	1043	974	1396

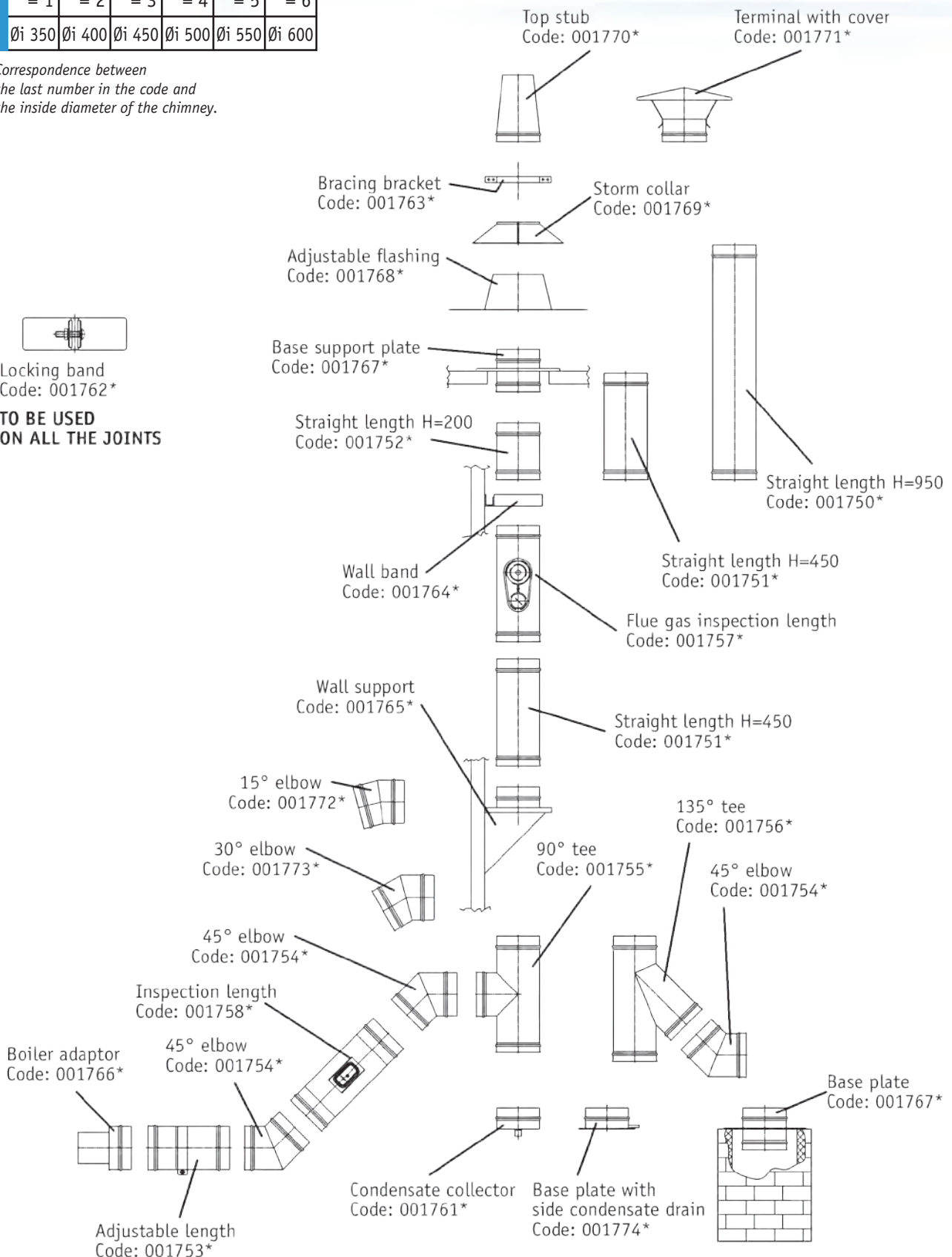
* = 1	* = 2	* = 3	* = 4	* = 5	* = 6
Øi 350	Øi 400	Øi 450	Øi 500	Øi 550	Øi 600

Correspondence between the last number in the code and the inside diameter of the chimney.



Locking band
Code: 001762*

**TO BE USED
ON ALL THE JOINTS**



The measurements are expressed in mm

InoxSabiana 50 series flue bill of materials, to be attached to the order form.

Reference:

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Indicare la quantità di ogni componente

Code	Description	Øi 350 * = 1	Øi 400 * = 2	Øi 450 * = 3	Øi 500 * = 4	Øi 550 * = 5	Øi 600 * = 6
001750*	Straight length H = 955						
001751*	Straight length H = 455						
001752*	Straight length H = 205						
001753*	Adjustable length 260-420 mm						
001762*	Locking band						
001772*	15° elbow						
001773*	30° elbow						
001754*	45° elbow						
001755*	90° tee						
001756*	135° tee						
001766*	Boiler adaptor						
001757*	Flue gas inspection length						
001758*	Inspection length						
001761*	Condensate collector						
001774*	Base plate with condensate drain						
001764*	Wall band						
001763*	Bracing bracket						
001765*	Wall support						
001767*	Base plate						
001770*	Top stub						
001771*	Terminal with cover						
001768*	Adjustable flashing						
001769*	Storm collar						

Notes:

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The descriptions and illustrations provided in this publication are not binding: Sabiana reserves the right, whilst maintaining the essential characteristics of the types described and illustrated, to make, at any time, without the requirement to promptly update this piece of literature, any changes that it considers useful for the purpose of improvement or for any other manufacturing or commercial requirements.

CERTIFICATE OF FACTORY PRODUCTION CONTROL

0051 – CPD – 0009

In compliance with the DPR n. 246 of 21 April 1993 national transposition of the Directive 89/106/EEC of the Council of European Communities of 21 December 1988 on the approximation of laws, regulation and administrative provisions of the Member States relating to the construction products (Construction Products Directive – CPD), amended by the Directive 93/68/EEC of the Council of European Communities of 22 July 1993, it has been stated that the construction product

METAL CHIMNEY SYSTEM

Series: see attached
Identification: see attached

produced by the manufacturer:

SABIANA S.p.A.
Via Piave 53 – 20011 CORBETTA (MI)

in the factory:

Via Po, 52 – 20010 PREGNANA MILANESE (MI)

is submitted by the manufacturer to the initial type-testing of the product and a factory production control and that the approved body IMQ S.p.A. has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the attestation of the factory production control described in Annex ZA of the standard

EN 1856-1:2003

were applied

This certificate was first issued on 2005.04.14 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly and latest on:



IMQ

Milan, 2005.04.14

This Certificate is issued by IMQ S.p.A.: approved body for the Directive 89/106/CEE.
The IMQ S.p.A. identification number as approved body is 0051.



IMQ S.p.A. I-20138 Milano - Via Quintiliano 43 - tel. 025075191 - fax 0250991500 - info@imq.it - www.imq.it
Rea MI 1395884 - Registro imprese MI 12886410159 - C.F./P.I. 12886410159 - Capitale sociale 4.000.000 euro.

Mod. 725/0

Annex to the Certificate of the Factory Production n. 0051-CPD-009

page 1 of 2

Serie: InoxSabiana 50 senza guarnizione
Designazione: T450-N1-D-V2-L50050-O50
T450-N1-D-V2-L50050-G75
Diametri interni (mm) DN: 350-400-450-500-550-600



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Mod. 725/0



www.icim.it

CERTIFICATO n. 0545/4
CERTIFICATE No. _____

SI CERTIFICA CHE IL SISTEMA DI GESTIONE PER LA QUALITÀ DI
WE HEREBY CERTIFY THAT THE QUALITY MANAGEMENT SYSTEM OPERATED BY

SABIANA S.p.A.

UNITÀ OPERATIVE
OPERATIVE UNITS

Via Piave, 53 - 20011 Corbetta (MI)
Italia

E' CONFORME ALLA NORMA
IS IN COMPLIANCE WITH THE STANDARD

UNI EN ISO 9001:2008

PER LE SEGUENTI ATTIVITÀ
FOR THE FOLLOWING ACTIVITIES

EA: 18

Progettazione, produzione e assistenza di apparecchiature per il riscaldamento e il condizionamento dell'aria (aerotermi, termostrisce radianti, ventilconvettori e unità trattamento aria) e canne fumarie.

Design, production and service of heating and air conditioning equipment (unit heaters, radiant panels, fan coil units and air handling units) and chimneys.

Riferirsi al Manuale della Qualità per l'applicabilità dei requisiti della norma di riferimento.
Refer to Quality Manual for details of application to reference standard requirements.

Il presente certificato è soggetto al rispetto del regolamento per la certificazione dei sistemi di gestione per la qualità delle aziende.
The use and the validity of this certificate shall satisfy the requirements of the rules for the certification of company quality management systems.

Data emissione
First issue
10/06/1996

Emissione corrente
Current issue
16/02/2010

Data di scadenza
Expiring date
09/04/2012

ICIM S.p.A.

Piazza Don Enrico Mapelli, 75 - 20099 Sesto San Giovanni (MI)

CISQ is a member of



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IQNet, the association of the world's first class certification bodies, is the largest provider of management System Certification in the world. IQNet is composed of more than 30 bodies and counts over 150 subsidiaries all over the globe.

Il presente documento annulla e sostituisce il certificato di pari numero emesso in data 10/04/2009.

CISQ è la Federazione Italiana di Organismi di Certificazione dei sistemi di gestione aziendale.

CISQ is the Italian Federation of management system Certification Bodies



Membro della Associazione di Meccanici Giocattolieri & s.r.l.
Member of EA and IAFM (per change requirements etc)

ISO 9001:2008
ISO 14001:2004
ENF 15000
ENF 15001



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Cod. A4170100 A/05/10